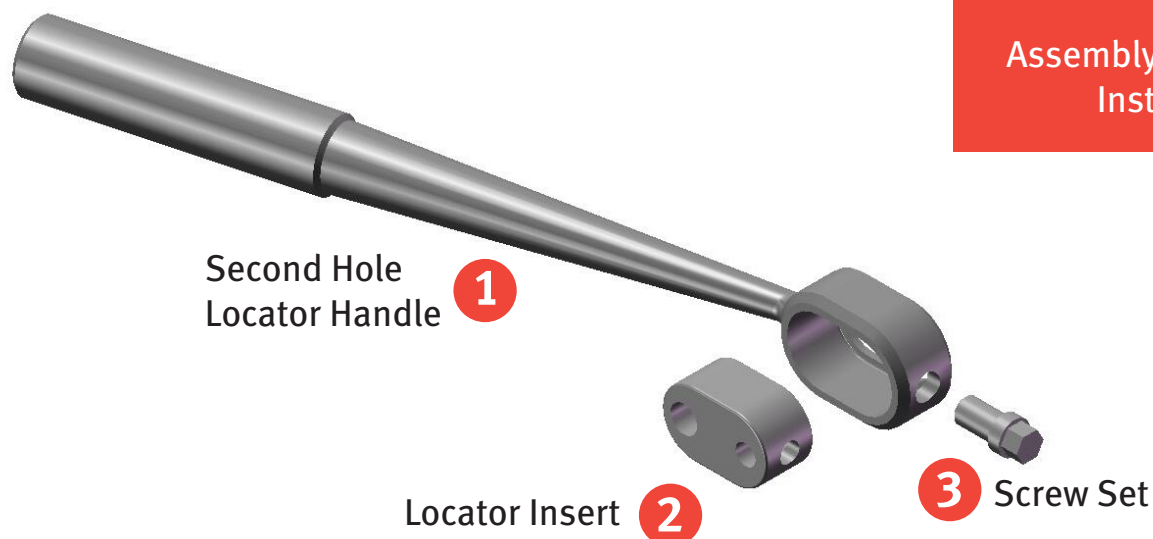




## Second Hole Locator

00-2246-064-01

Assembly/Disassembly  
Instructions



Second Hole  
Locator Handle **1**

Locator Insert **2**

**3** Screw Set

## Disassembly Instructions for Second Hole Locator

1. Remove the Set Screw **3** fully out of Second Hole Locator Handle **1**.
2. Push the Locator Insert **2** firmly up or down and remove it from the Second Hole Locator Handle **1**.
3. End of disassembly.

## Assembly Instructions for Second Hole Locator

1. Push the Locator Insert **2** firmly to fit inside the Second Hole Locator Handle **1** and align with the Set Screw hole on the handle.
2. Insert the Set Screw **3** and ensure the Locator Insert **2** is firmly seated.
3. End of assembly.



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